

CIGARETTE SPECIFICATION

CABARRUS COUNTY
MERIT ULTRA LIGHTS KS REGULAR SP
BRAND CODE-01010 (STD)

EFFECTIVE DATE: 06/03/96
STANDARD PRODUCTION

CIGARETTE LENGTH : 84.0 MM FTC TAR : 5.0 MG/CIGT 4.5 - 5.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 57.0 MM
FILTER LENGTH : 27.0 MM
TIPPING LENGTH : 32.000 MM
TOTAL R.T.D. : 116 MM H2O
DILUTION TARGET : 53.0 +/- 5.0 %

TIPPING PAPER : 64MM X 3500M CK/WHT SGLLS PPT KC236M2 12-299-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB 9100 X 61-482-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A1010 - 13.00% MERIT ULTRA LIGHTS REGULAR SP

CIGARETTE PAPER : 27.00MM X 6700M 33CU/0.6%/100% FLAX 10-774-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG1010 FILTER: B07007

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY CHANGED FROM 46NC
: (10-775-A) TO 33CU (10-774-A) TO INCREASE TAR
: DELIVERY. NO WEIGHT CHANGE. OK TO MIX FINISHED
: CIGARETTES.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 5/23/96

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APPROVED BY: Janice M. Busic

SUPERCEDES SPECIFICATION DATED: 2/12/96

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